

# FITTING INSTRUCTIONS FOR CAMEC 4RC ODYSSEY PREMIUM PUSH OUT WINDOW

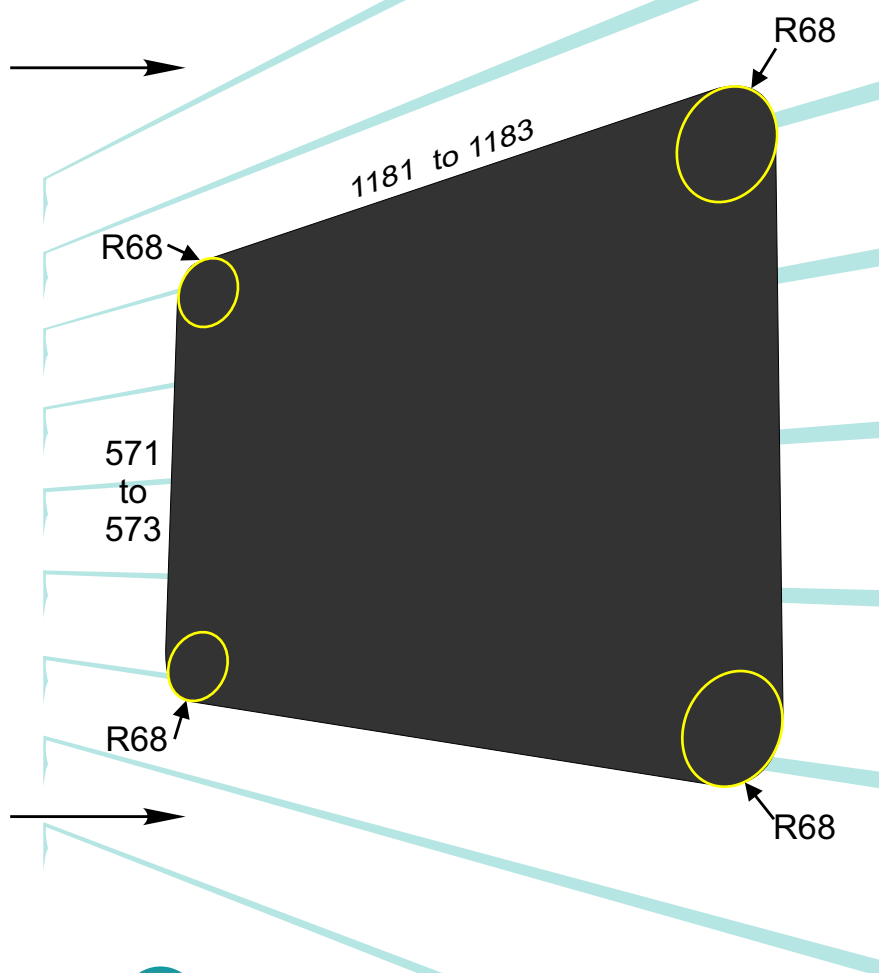
Ver.1 - April 2013



1. To install **Odyssey Premium** Window correctly please follow these Fitting Instructions.
2. All cut-outs to be 6 mm -0 +2 mm *larger* than nominal sizes on ALL windows.
  - a. Example: 565 x 1175 **Odyssey Premium** 4RC Window requires a cut-out size of 571 to 573 High x 1181 to 1183 Wide, with 68 mm radiuses cut in each corner.
3. Cut-outs to be square and parallel within 1-2 mm.
4. Ensure appropriate wall supports are in place and corner plastic inserts are used if square hole is presented.



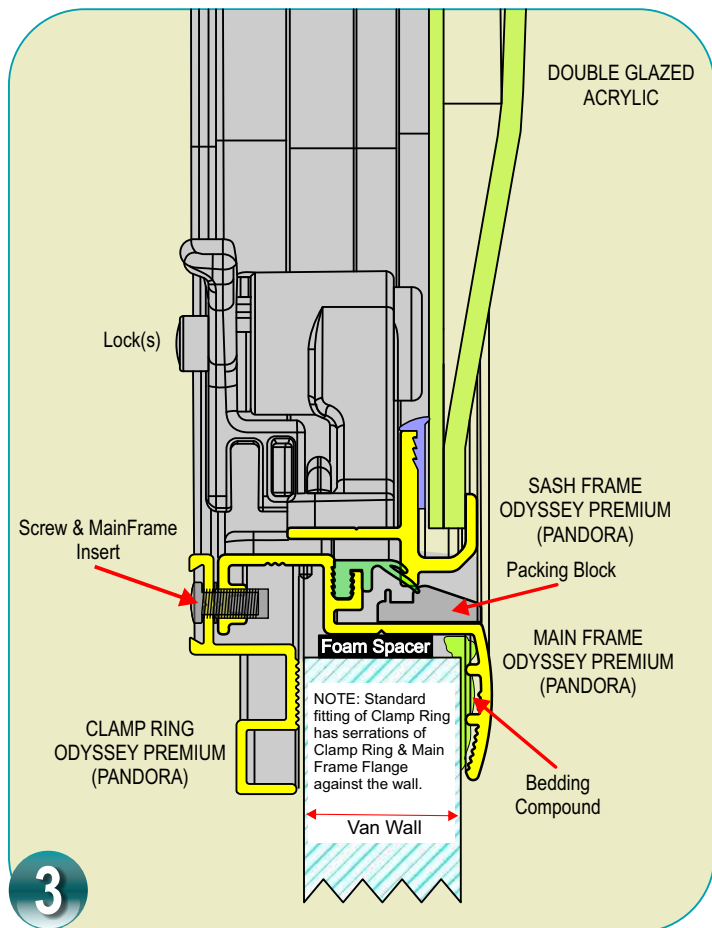
1



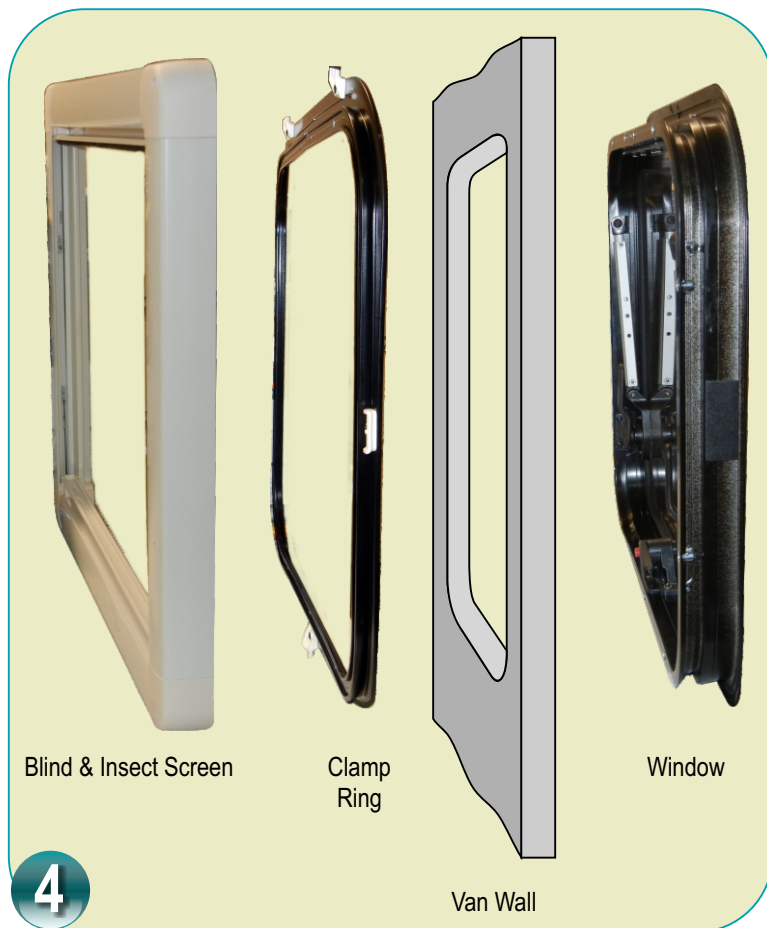
2

**FOR ALUMINIUM CLADDING, FILL OVERLAPPING SEAMS WITH SILICONE AND CRUSH. CLEAN SURFACE AROUND HOLE TO REMOVE OILS, DUST ETC.**

## STANDARD FITTING



3



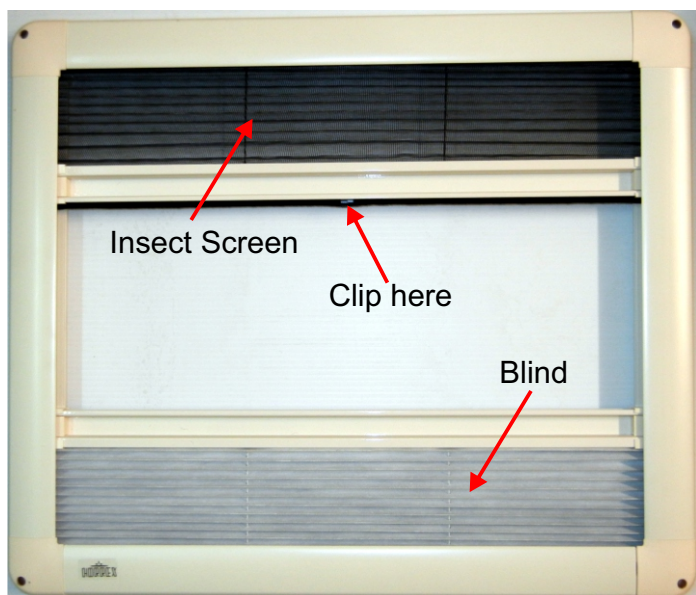
4

A range of Clampings are available - depending on the width of the van wall. Window Main Frame is pre-drilled and 4mm inserts installed.

Clamp Rings and Windows are supplied as a set. **DO NOT MIX.**

**Take Care!** Several screws have been inserted to hold the Clamp Ring in place during transportation. Before installation, remove screws. After window is inserted into wall cavity, attach the clamp ring using several 4mm screws provided. Do not tighten any screws until all screws have been inserted several turns into the corresponding thread - then fully tighten opposite screws until all have been secured.

Clamp rings are supplied with Blind Clips, ready for the Blind and Insect Screen attachment to be mounted on from the inside of the van. (See Diag. 4)



5

Both screens unclipped



6

Both screens clipped together

Clip On Blind functions **FIVE** ways.

1. Window with Fly Screen only.
2. Window with Blind only.
3. A Mix of both, unclipped. (see Fig. 5)
4. Both clipped. (see Fig. 6)
5. Both unclipped and fully open to allow maximum air flow.

2. Window with Blind only.
4. Both clipped. (see Fig. 6)

**Note: HORREX logo always at the bottom left hand corner.**



7  
 Clean window from aluminum swarf by blowing away with compressed air.



8  
 Clean dust and dirt from around the opening where the window is going to be fitted. Wipe window main frame flange with a dry cloth to remove dust. Apply bedding compound to flange. Foam tape is used in the case of the above picture.



9  
 For bedding compound use:  
 1). Butyl Rubber Tape.  
 2). Double sided or one sided foam tape.  
 3). 100% silicone rubber sealant.  
 4). A suitable combination of the above.  
**DO NOT USE AN ADHESIVE**



10  
 Apply foam tape all the way around the flange. Mid-Bottom of the window is a suitable starting point. Take particular care around the four radius corner. Cut off tape end at the starting point to form a continuous seal. Join foam tape, cleanly, as above.



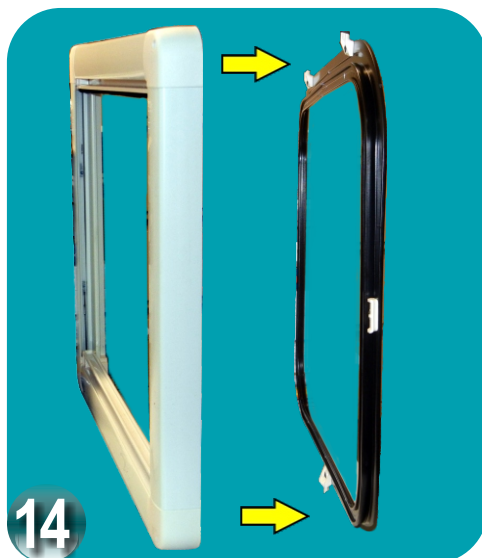
11  
 Fill Seams with silicone - then crush. Position window in opening on the wall of the van where it is going to be permanently installed. Do this from the outside of the van.  
**Note!** Bottom of the window to go in first - to clear locks.



12  
 With the bottom of the window in place, gently push the top of the window in position in the opening.



13  
 One person needs to hold window from the outside of the van until a second person starts reinstalling the clamping to the window from the inside of the van. Clamping must be reinstalled in exact position for the holes to match up.



14  
 Fasten all ClampRing screws from the inside of the van as instructions on Page 3. Blind attachment can easily be clipped onto the Blind Clips, manually.  
**Note:** Blind Clips are permanently rivetted in place on the Clamp Ring.



15  
 Remove Plastic Packing Blocks and make sure window is operational.

**PACKING  
 BLOCK  
 6816-236**

